

split

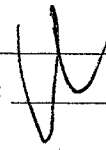
Work Order ID 147686-2

147686

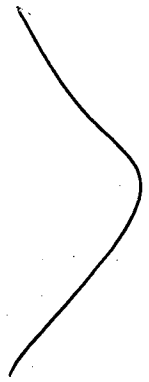
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Item ID: D412-704-141 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Pedal Assembly 1 ~~2~~
 Start Date: 6/3/2016 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 6/10/2016 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan:  Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D412-704-141	A 								
100	Pick Kit	0.00							
100									
Packaging	Memo	0.00							
Packaging									
110		0.00							
110									
Small Fab	Memo	0.17							
Small Fab	ASSEMBLE AS PER DWG								
120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.00							
Quality Control									



1 FF JUN 28 2016
 DAS 38
 JUN 29 2016

Work Order ID 147686

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Item ID: D412-704-141

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Pedal Assembly

Start Date: 6/3/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/10/2016 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location:

0.00

130

Packaging

Memo

Packaging

Sold
APP 147738

1x *17.10* *30/06/2016*

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

Quality Control

0.02

16/6/30 *JD*

SA 6/30/16

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Work Order ID: 147686

147686

Parent Item: D412-704-141

D412-704-141

Parent Item Name: Pedal Assembly

Start Date: 6/3/2016

Required Date: 6/10/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 12-03-21 JLM VERIFIED BY:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3204-041 *D3204-041* Release Pedal Assembly		Manufactured	No				Each	0.0000	**	1 (20)	FF	JUN 28 2016	
D3205-1 *D3205-1* Pedal Bracket		Manufactured	No				Each	13.0000	**	1	FF	JUN 28 2016	
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>			
				GA			13						
					141550		3						
					144771		10						
D3205-3 *D3205-3* Back Plate		Manufactured	No				Each	3.0000	**	1	FF	JUN 28 2016	
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>			
				GA			3						
					135626		3						
D3206-1 *D3206-1* Pedal Arm		Manufactured	No				Each	25.0000	**	1	FF	JUN 28 2016	
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>			
				GA			25						
					142663		13						
					145424		12						

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Work Order ID: 147686

147686

Parent Item: D412-704-141

D412-704-141

Parent Item Name: Pedal Assembly

Start Date: 6/3/2016

Required Date: 6/10/2016

Start Qty: 1.00

Required Qty: 1.00

D3209-041

Manufactured No

Each 15.0000

D3209-041

Bracket Assembly

**

VZ

FF

JUN 28 2016

Location

Loc Qty

Loc Code

GA

15

142253

5

144743

10

Each

21.0000

**

Location

Loc Qty

Loc Code

ST112

21

142240

21

Each

24.0000

**

Location

Loc Qty

Loc Code

ST112

24

111836

23

97131

1

D4610-5

Manufactured No

D4610-5

Shim

DAS

6

9-89

D4611-1

Manufactured No

D4611-1

Bushing

DAS

6

9-89

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Page 3

Work Order ID: 147686

Parent Item: D412-704-141

Parent Item Name: Pedal Assembly

147686

D412-704-141

Start Date: 6/3/2016

Required Date: 6/10/2016

Start Qty: 1.00

Required Qty: 1.00

AN3-10A

Purchased

No

Each

246.0000

AN3-10A

Bolt

**

DAS

6

9-89

Location

Loc Qty

Loc Code

GA

29

m132763

1

m134573

28

over003

100

m134943

100

ST349

117

m134249

56

m134754

61

AN315-4R

Purchased

No

Each

112.0000

AN315-4R

Nut

**

DAS

6

9-89

Location

Loc Qty

Loc Code

ST331

112

M128978

112

AN4-10A

Purchased

No

Each

175.0000

AN4-10A

Bolt

**

DAS

6

9-89

Location

Loc Qty

Loc Code

CA

13

M129682

13

over003

125

M134762

125

ST345

37

131677

5

M133234

32

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Work Order ID: 147686

147686

Parent Item: D412-704-141

D412-704-141

Parent Item Name: Pedal Assembly

Start Date: 6/3/2016

Required Date: 6/10/2016

Start Qty: 1.00

Required Qty: 1.00

AN4-12A

Purchased

No

Each

151.0000

AN4-12A

Bolt

**

24

Location

Loc Qty

Loc Code

DAS

FG

10

6

120423

10

8-89

over003

125

m134606

125

ST344

16

m134180

16

Each

75.0000

**

4
12

MS20002-4

Purchased

No

MS20002-4

WASHER

Location

Loc Qty

Loc Code

DAS

ST314

75

6

121114

75

8-89

MS20004-24

Purchased

No

MS20004-24

Bolt

Each

17.0000

**

2
+2

Location

Loc Qty

Loc Code

DAS

ST314

17

6

m127304

7

8-89

m134537

10

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Work Order ID: 147686

Parent Item: D412-704-141

Parent Item Name: Pedal Assembly

147686

D412-704-141

Start Date: 6/3/2016

Required Date: 6/10/2016

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

Each

1,895.000

1

MS21042I 3

Nut

**

FF

JUN 28 2016

Location

Loc Qty

Loc Code

FP001

44

m133790

44

GA

269

m133790

3

m134360

266

OVER007

600

m134754

600

ST303

982

m134039

12

m134634

170

m134943

800

MS21042L4

Purchased

No

Each

1,818.000

5

MS21042I 4

Locknut

**

FF

JUN 28 2016

Location

Loc Qty

Loc Code

GA

181

m133769

181

OVER007

1000

m134861

1000

ST303

543

m134762

543

ST305

94

m130922

94

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Work Order ID: 147686

147686

Parent Item: D412-704-141

D412-704-141

Parent Item Name: Pedal Assembly

Start Date: 6/3/2016

Required Date: 6/10/2016

Start Qty: 1.00

Required Qty: 1.00

MS24694-S104

Purchased

No

Each

27.0000

MS24694-S104

Screw

**

DMS
6
8-08

Location

Loc Qty

Loc Code

ST283

27

121090

27

Each

15.0000

MS9519-10

Purchased

No

MS9519-10

Bolt

**

DMS
6
8-08

Location

Loc Qty

Loc Code

GA

8

m133790

8

ST267

7

m129198

1

m134573

6

Each

1,571.000

NAS1149D0363J

Purchased

No

NAS1149D0363.I

Washer

**

JUN 13 2016

JUN 28 2016

Location

Loc Qty

Loc Code

GA

465

m134055

465

ST263

1106

m134606

106

m134676

1000

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Work Order ID: 147686

Parent Item: D412-704-141

Parent Item Name: Pedal Assembly

147686

D412-704-141

Start Date: 6/3/2016

Required Date: 6/10/2016

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0416J

Purchased

No

Each

4,038.000

2

NAS1149D0416.I

WASHER

**

JUN 28 2016

Location

Loc Qty

Loc Code

GA

168

m131511

168

ST260a

1984

m131511

1984

ST264

1886

m131511

1886

Each

3,657.000

13

**

NAS1149D0463J

Purchased

No

NAS1149D0463.I

WASHER

Location

Loc Qty

Loc Code

GA

86

M132035

21

M134508

65

ST260a

2000

M134852

1000

M134943

1000

ST263

1571

M134754

1571

Each

95.0000

**

AN3-6A

Purchased

No

AN3-6A

Bolt

Location

Loc Qty

Loc Code

over003

75

M134848

75

ST349

20

M134055

2

M134654

18

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Work Order ID: 147686

Parent Item: D412-704-141

Parent Item Name: Pedal Assembly

147686

D412-704-141

NAS1149D0332J

Purchased

No.

NAS1149D0332.I

Washer

Start Date: 6/3/2016

Start Qty: 1.00

Required Date: 6/10/2016

Required Qty: 1.00

Each

1,258.000

**

48

48

6

800

JUN 13 2016

Location

Loc Qty

Loc Code

CA

6

m129682

6

FP001

22

m134502

22

ST260a

1200

m134738

600

m134848

600

ST264

30

m134502

30

Each

1,895.000

**

2

FF

JUN 28 2016

MS21042L3

Purchased

No

MS21042I 3

Nut

Location

Loc Qty

Loc Code

FP001

44

m133790

44

GA

269

m133790

3

m134360

266

OVER007

600

m134754

600

ST303

982

m134039

12

m134634

170

m134943

800

2

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